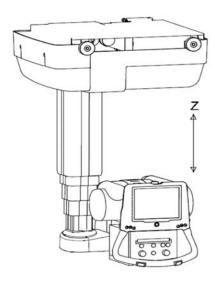
## "TUBE STAND Z NOT DRIVING DOWNWARDS"

**APPLICABLE TO:** Intuition 4C system

**ERROR MESSAGE:** [Collision]

**INFORMATION:** This instruction covers how to trouble shoot driving of tube stand Z

downwards



#### HOW THE AFFECTED FUNCTIONALITY IN THE SYSTEM <u>SHOULD</u> WORK:

When powered on it should always be possible to drive Z downwards by pressing the Z down button. (until it reaches its end stop or a collision is detected)

#### **SYMPTOMS OF THIS ERROR:**

It is not possible to drive Tube downwards.

There is an error message appearing in the tube display saying "Collision".

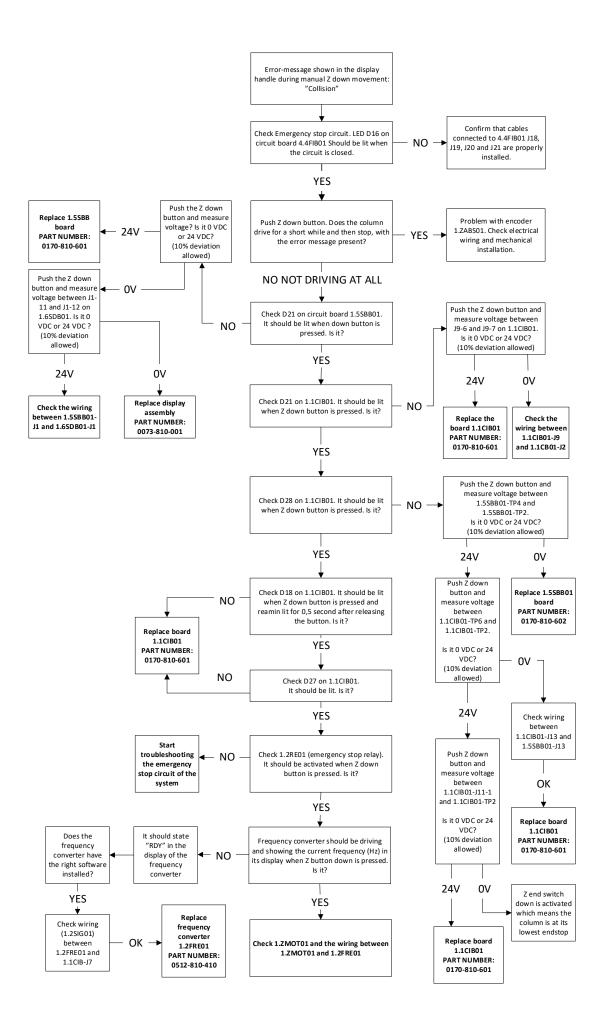
### **POSSIBLE CAUSES:**

- Incorrect mechanical/electrical inputs or calibration
- Issue with control and drive nodes
- Power supply or motor power problems

#### **ACTION STEPS:**

See and follow the flow chart on next page to determine first steps and how to proceed. Drawing UBD-0180\_Z down can be used as reference.

The flow chart is followed by reference pictures and explanations.



# **CIRCUIT BOARDS; LOCATION OVERVIEW**

